



INSTALLATION GUIDE

PUMP SYSTEM UPGRADE / REPLACEMENT ONLY



Congratulations on being part of the biggest improvement in the SIDEBAR Beverage System's product line!

Please read the following instructions on **upgrading / replacing** your SIDEBAR Pump System.

1.) Disconnect the power source from the current pump system. This is an ORANGE colored 5 terminal connector on the side of the unit. USE CAUTION when removing the connector, excessive force by pulling on the wires may damage the connection.

2.) Disconnect the data cable by pressing the thumb-release tab.

3.) Disconnect the supply lines (10 total) by pressing the sides of the quick-connect latch. Take note of which lines come from the supply bottles, and which lines go to the dispensing spout.

NOTE: The color of the tubing connectors may be different than the new 6880-Q Pump System.

4.) Loosen the two (2) mounting screws on the left and right side of the pump housing. YOU DO NOT NEED TO FULLY REMOVE THE SCREWS. The mounting tabs have a 'key-hole' style opening that will allow you to slightly lift the pump housing and let the screw head pass through. The new 6880-Q pump housing uses the identical placement of the mounting screws.

INSTALLING THE NEW 6880-Q. Simply *reverse* the steps as outlined above, taking note of the items listed below:

6880-Q Flow direction: The BLUE fittings are the intake lines (lines that go to the supply bottles), the GREY fittings are the discharge lines (line that go to the dispensing spout). YOUR CURRENT SUPPLY LINES MAY BE OPPOSITE COLORS - BLUE TO GREY / GREY TO BLUE. This will not effect the performance of the system.

Use care when connecting the ORANGE colored power connector. This connector must fit securely over the 5 pins. *The 6880-Q is polarity protected, it does not matter which way you plug in the power.*

Inspect the small O-Rings on the quick-connect fittings, now is a good time to gently clean them if needed. DO NOT use any cleaning agents, just warm water and a lint-free cloth will do the job. Make sure the fittings are securely snapped back together.

The 6880-Q Pump system can be mounted in any direction, and any angle needed for your installation. The only requirement: The Pump System must be mounted above the supply bottles, and not higher than the dispensing spout.

FINAL CHECKLIST

- ☐ INSERT THE 5 INTAKE LINES INTO A SINGLE CONTAINER OF WATER AND POWER THE SYSTEM ON.
- ☐ ONE AT A TIME, PRESS EACH OF THE 5 SELECTOR BUTTONS AND HOLD DOWN FOR 5-10 SECONDS.
- ☐ CONFIRM WATER IS FLOWING TO THE SPOUT FROM ALL 5 SELECTIONS.
- ☐ REPLACE INTAKE LINES INTO THE SUPPLY BOTTLES OF YOUR CHOICE.
- ☐ PURGE THE REMAINING WATER IN THE LINES BY PRESSING EACH BUTTON MOMENTARILY.

System is now ready for use!

MAINTENANCE AND CLEANING:

It is recommended to periodically clean the lines and pumps. We carry a special blend, food-grade cleaning concentrate SPECIFICALLY for the SIDEBAR System, available on our website. Alternatively, you may flush the lines out with warm water as needed. The more the system is used, typically less maintenance and cleaning is required. If you will not be using the system for an extended period of time, remove the lines from the supply bottles and flush with water.

**FOR QUESTIONS OR ASSISTANCE
WITH INSTALLATION, PLEASE CALL
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